# PATENT ABSTRACTS OF JAPAN

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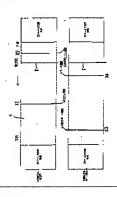
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#### (54) IMAGE FORMING DEVICE

### (57)Abstract:

PROBLEM TO BE SOLVED: To improve durability of a belt while decreasing the load on a cleaner.

SOLUTION: In an image forming device provided with a transfer roll that is installed to be able to be abutted to and separated from a toner image carrier belt and the cleaner, the abutting and separating of the cleaner is carried out on an upstream side or downstream side of a joint T of the toner image carrier belt.



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### CLAIMS

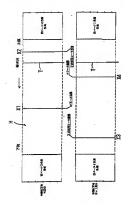
### [Claim(s)]

Claim 11 mage formation equipment characterized by performing \*\*\*\*\*\* of said cleaner by the upstream or the downstream of a joint of a toner image support belt in image formation equipment equipped with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\* ].

[Claim 2] Image formation equipment characterized by contacting said cleaner by the upstream of the joint of a toner image support belt, and estranging a cleaner by the downstream of a joint in image formation equipment equipped with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\*\*].

[Claim 3] alienation of an imprint roller — the image formation equipment according to claim 1 or 2 characterized by setting a location as the downstream of the contact location of a cleaner.

[Claim 4] the contact location of a cleaner — alienation of an imprint roller — a location — the upstream — and the image formation equipment according to claim 1 to 3 characterized by setting up so that said joint may come between the contact location of a cleaner, and the contact location of an imprint roller. [Claim 5] Image formation equipment according to claim 1 to 4 characterized by changing the image imprint starting position to a toner image support belt.



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#### DETAILED DESCRIPTION

### [Detailed Description of the Invention]

[0001]

[Field of the Invention] This invention relates to the image formation equipment of the method which imprints the toner image of two or more colors in piles on a toner image support belt especially in image formation equipments, such as a copying machine which uses a xerography etc., a printer, and facsimile.

#### [0002]

[Description of the Prior Art] The image support 3, such as a photo conductor by which a rotation drive is carried out as conventionally shown in drawing 2 as image formation equipment, The latent-image means forming which carries out sequential formation of the electrostatic latent image of two or more colors on this image support, A development means to develop said electrostatic latent image in the toner image of two or more colors, and the middle imprint belt 7 which rotates in contact with said image support 3, The 1st imprint means T1 which piles up and imprints the toner image of two or more colors on said image support 3 on said middle imprint belt 7, and forms a color picture, The method equipped with the 2nd imprint means T2 which imprints the color picture on said middle imprint belt 7 on imprint material, and a cleaning means 14 to remove the toner which remains to said middle imprint belt 7 is learned.

[0003] In the above-mentioned image formation equipment, when a joint exists in the middle imprint belt 7, in case a toner image is piled up on a belt, it is controlling so that a toner image does not come to a joint, and a joint comes to a non-image field. Moreover, cleaner 14b of the secondary imprint roller 13 in the 2nd imprint means T2 and the cleaning means 14 is made to estrange from the middle imprint belt 7, and is made to contact, while [ being ] performing superposition of each color toner image according to imprint timing so that a toner image may not be disturbed. In this case, also with alienation of cleaner 14b, and \*\*\*\*\* of the secondary imprint roller 13, in order not to disturb the toner image on the middle imprint belt 7, it was carrying out in the non-image field on the middle imprint belt 7 (for example, refer to JP.10-232532.A).

#### [00041

[Problem(s) to be Solved by the Invention] <u>Drawing 8</u> - drawing 10 are drawings for explaining the technical problem of this invention, and they explain this, also referring to <u>drawing 2</u>. <u>Drawing 9</u> shows the case where the image field a little shorter than a part for belt 1 round is formed on the middle imprint belt 7, and <u>drawing 8</u> shows the \*\*\*\*\*\* location of cleaner 14b in eye a middle imprint object N periphery and the non-image field H in the N+1st round, and the secondary imprint roller 13. Here, the case where it sets up towards the back end in order of alienation (X4 location) of contact (X1 location) of cleaner 14b, alienation (X3 location) of the secondary imprint roller 13, contact (X2 location) of the secondary imprint roller 13, and cleaner 14b from the tip of the non-image field H is considered. [0005] the last page — the middle imprint belt 7 is contacted in cleaner 14b in the location X1 through which the back end passed 3 color plane, and it is shown to the secondary imprint roller 13 to imprint material in contact with the middle imprint belt 7 in a location X2. The middle imprint belt 7 rotates in this condition, and the imprint to the imprint material of last page 4 color plane begins. cleaner 14b – joint 7 – getting over — after that and the last page — the secondary imprint roller 13 is estranged in the location X3 through which the back end passed 4 color plane, next cleaner 14b overcomes joint T again,

and estranges it in a location X4.

[0006] As shown in drawing 10, although joint T of the middle imprint belt 7 has the method (drawing A) which fixes the both ends of a belt directly, the method (drawing B) which fixes the rear face of a belt by connection member 7b, and the method (drawing C) which fixes a hair side of belt side by connection member 7b, in any case, it has the level difference. Therefore, when it considers as the configuration shown in drawing 8, to one \*\*\*\*\*\* actuation of cleaner 14b, cleaner 14b will overcome 2 times joint T, and a big burden is placed on cleaner 14b, and it has the problem that the endurance of a belt falls

[0007] This invention solves the above-mentioned conventional problem, makes the burden in the joint produced at the time of cleaner \*\*\*\*\*\* to an image support belt mitigate, and aims at offering the image formation equipment which can raise the endurance of a belt. [0008]

[Means for Solving the Problem] Therefore, the image formation equipment of this invention according to claim 1 In image formation equipment equipped with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\*\*] It is characterized by performing \*\*\*\*\*\* of said cleaner by the upstream or the downstream of a joint of a toner image support belt. Invention according to claim 2 In image formation equipment equipped with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\*\*] Said cleaner is contacted by the upstream of the joint of a toner image support belt, and it is characterized by estranging a cleaner by the downstream of a joint. Invention according to claim 3 It is characterized by setting a location as the downstream of the contact location of a cleaner. claims I or 2 - setting - allenation of an imprint roller - invention according to claim 4 claim 1 thru/or either of 3 - setting - the contact location of a cleaner. allenation of an imprint roller - from a location to the upstream And it is characterized by setting up so that said joint may come between the contact location of a cleaner, and the contact location of an imprint roller, and invention according to claim 5 is characterized by changing the image imprint starting position to a toner image support belt in claim 1 thru/or either of 4.

Embodiment of the Invention] Hereafter, the gestalt of operation of this invention is explained, referring to a drawing. <u>Drawing 1</u> is the whole block diagram showing the example of the image formation equipment with which this invention is applied. Although this image formation equipment is the color electro photographic printer which can form a full color image with the toner of four colors, this invention is not limited to this and can be applied to all the image formation equipments, such as a copying machine and facsimile.

[0010] It has the housing body 2, a photo conductor 3 is arranged in the housing body 2, and the rotation for the image formation equipment 1 is carried out in the direction of an illustration arrow head by the driving means which is not illustrated. Around this photo conductor 3, the cleaning equipment 10 for removing the toner which remains on the middle imprint equipment 9 for imprinting the toner image formed on the development counter unit 6 for developing the exposure unit 5 for forming an electrostatic latent image on the electrification roller 4 as an electrification means and a photo conductor 3 and an electrostatic latent image along that hand of cut and the photo conductor 3 on the middle imprint belt 7 and a photo conductor is arranged.

[0011] the development counter unit 6 — development counter for yellow Y, development counter 6C for cyanogen, and the object for Magentas — development counter 6M and the object for blacks — it consisted of development counter 6K, and each development counter is equipped with developing-roller 6b arranged in development housing 6a. And these development counters 6Y, 6C, 6M, and 6K are arranged rockable to a photo conductor 3, respectively, and the contact to a photo conductor 3 only of developing-roller 6b of one development counter is alternatively enabled for every rotation of a photo conductor 3.

[0012] Middle imprint equipment 9 prepares an aluminum vacuum evaporationo layer in the front face of a PET film, and forms half-conductive coating material in the surface further. The middle imprint belt 7 which carried out the laminating The toner image on the primary imprint roller (primary imprint section) 12 for imprinting the driving roller 11 for rotating the primary imprint electrode roller 8 for carrying out uniform electrification, and the middle imprint belt 7, and the toner image on a photo conductor 3 to the middle imprint belt 7, and the middle imprint belt 7 lt consists of

cleaning means 14 grades for removing the residual toner on the secondary imprint roller (secondary imprint section) 13 for imprinting to imprint material, and the middle imprint belt 7. Disjunction of the secondary imprint roller 13 and the cleaning means 14 is made possible from the middle imprint belt 7. [1013] In the case body 2, the sheet paper cassette 15 by which the bundle of imprint material is contained is arranged, and the medium tray 16 for supplying special imprint material, such as thin paper, an OHP sheet, and an envelope, to the side face of the case body 2 is formed, and the paper output tray 17 which holds the imprint material by which the image was imprinted is formed in the upper part of the case body 2, and the imprint material conveyance way 19 is formed between the sheet paper cassette 15 and the medium tray 16, and the paper output tray 17. Imprint material conveyance way 19 as from a sheet paper cassette 15 and imprint material conveyance way 19 from a medium tray 16 are connected with the imprint material conveyance way 19. The anchorage device 20 is arranged in the downstream of the secondary imprint section 13 of the imprint material conveyance way 19. In addition, 21 is an imprint material conveyance way for double-sided printing.

[0014] A pickup roller 22 is formed so that a pressure welding may be carried out to the bundle of imprint material, a pickup roller 22 is approached, it sells to the downstream, and the device 23 is arranged in a sheet paper cassette 15 and the imprint material discharge section of a medium tray 16. Moreover, it sells, the skew correction roller 24 of a pair is formed in the downstream of a device, and the resist roller 25 of a pair is arranged in the downstream of the skew correction roller 24. In addition, 26 is a conveyance roller which conveys the imprint material from a sheet paper cassette 15. [0015] An operation of the image formation equipment which consists of the above-mentioned configuration is explained. If the image formation signal from the computer which is not illustrated is inputted, the rotation drive of the photo conductor 3 is carried out, the alternative exposure L according to the image information of the 1st amorous glance (for example, yellow) will be made by the exposure unit 5, and the electrostatic latent image of yellow will be formed in the front face of the photo conductor 3 which the front face of a photo conductor 3 was uniformly charged with the electrification roller 4, and was charged uniformly first of it.

[0016] Only developing-roller 6b of development counter 6Y for yellow contacts a photo conductor 3, and the toner image of the electrostatic latent image of yellow is formed on a photo conductor 3 of this. The primary imprint electrical potential difference of the electrification polarity and reversed polarity of the above-mentioned toner image is impressed to the side edge section of the middle imprint belt 7 with the primary imprint electrode roller 8, and the toner image formed on the photo conductor 3 is imprinted on the middle imprint belt 7 in the primary imprint section 12. At this time, the secondary imprint roller 13 and the cleaning means 14 are estranged and evacuated from the middle imprint belt 7. After the residual toner on a photo conductor 3 is removed by cleaning equipment 10 each time, the front face of a photo conductor 3 is discharged by the electric discharge means (not shown).

[0017] Corresponding to the 2nd amorous glance of an image formation signal, the 3rd amorous glance, and the 4th amorous glance, the latent-image formation by one rotation of a photo conductor 3 and the middle imprint belt 7, development, and an imprint are repeated, the toner image of four colors according to the contents of said image formation signal piles up on the middle imprint belt 7, and it lets the above-mentioned actuation see, and it is imprinted. And to the timing to which this full color image reaches the secondary imprint section 13, at this time, the resist roller 25 drives, imprint material is supplied to the secondary imprint section 13 through the imprint material conveyance way 19, while the secondary imprint roller 13 and the cleaning means 14 are contacted by the middle imprint belt 7, a secondary imprint roller, and the full color toner image on the middle imprint belt 7 is imprinted on imprint material. The residual toner on the middle imprint belt 7 is removed by the cleaning means 14. It is fixed to the imprint image imprinted on imprint material by the anchorage device 20, and it is delivered to a paper output tray 17. [0018] Drawing 2 is the enlarged drawing of the middle imprint equipment 9 of drawing 1, and, for 30, sfor a secondary imprint backur roller and 32. are tension roller and 31 are 1 a cleaner backup roller and

[0019] The middle imprint belt 7 prepares an aluminum vacuum evaporationo layer in the front face of a PET film with a thickness of 0.1mm, and half-conductive coating material is further applied to it by the surface by the thickness of 0.02. Moreover, the field where half-conductive coating material is not applied was established in one end of a belt, and the carbon-electrode layer is prepared in the front face

33 1 primary imprint support rollers.

of an aluminum vacuum evaporationo layer by width of face of 6.3mm. It has composition which arranges the primary imprint electrode roller 8 in a driving roller 11 and the location which counters, takes to the front face of this carbon-electrode layer with rotation of the middle imprint belt 7, and is carried out the surroundings. The bias from the high voltage power supply which is not illustrated is impressed to the primary imprint electrode roller 8, this bias is impressed to an aluminum vacuum evaporationo layer through the carbon-electrode layer of the primary imprint electrode roller 6 and the middle imprint belt 7, and the middle imprint belt 7 has the composition of being charged in homogeneity.

[0020] The toner image on the photo conductor 3 which reached the primary imprint section T1 is primarily imprinted on the middle imprint belt 7 by the primary imprint bias which the photo conductor 3 and the middle imprint belt 7 carried out nip, and was impressed to the aluminum vacuum evaporationo layer. It is carried out to the toner image by which sequential formation is carried out on a photo conductor 3 in this, and color matching is carried out on the middle imprint belt 7. at this time, the secondary imprint roller 13 and the cleaning means 14 do not disturb the toner image on the middle imprint belt 7—as—alienation—it changes into the condition. While the primary imprint of the toner image of the last color (for example, four amorous glance) is started on a middle imprint object belt, the piled-up image reaches to the secondary imprint section T2 with rotation of the middle imprint belt 7 and imprint material is guided in the second [ in all ] imprint section T2 at this timing, the secondary imprint roller 13 is contacted by the middle imprint belt 7. High-pressure bias is impressed to the shank by the high voltage power supply which is not illustrated on the secondary imprint roller 13, and the package imprint of the toner image on the middle imprint belt 7 is carried out by operation of the electric field at imprint material.

[0021] The secondary imprint roller 13 is supported by \*\*\*\*\* frame 13a, and \*\*\*\*\*\* frame 13a is supported free [rotation] centering on the rocking lever shaft to the frame of a middle imprint object unit. A cam follower is prepared in secondary imprint \*\*\*\*\* frame 13a forward and backward, and he is trying to regulate rotation of \*\*\*\*\*\* frame 13a because secondary imprint \*\*\*\*\*\* cam 13b guides this cam follower. It connects with the motor which is not illustrated on the shaft of \*\*\*\*\*\* cam 13b through the clutch, and rotation of secondary imprint \*\*\*\*\*\* cam 13b is regulated, and it is made to perform \*\*\*\*\*\* catuation of the secondary imprint roller 13 by turning this clutch on and off. [0022] The toner which remained without imprinting secondarily on the middle imprint object 7 reaches to the cleaning means 14, timing is doubled with this, and contact of cleaner 14b is performed. At the moment, if a cleaner 14b tip contacts the middle imprint object 7, since the pressure is weak, the toner which has adhered at the tip of cleaner 14b will return on the middle imprint belt 7, and muscle-like dirt will adhere on the middle imprint belt 7. Then, a predetermined pressure is applied to cleaner 14b, and it will be in the condition which can be cleaned.

[0023] The cleaning means 14 Cleaner case 14a and cleaner (cleaning blade) 14b, It has cleaner \*\*\*\*\*\* cam 14e for saving and making sheet 14c and cleaner 14b \*\*\*\*\*\* to the middle imprint belt 7. It connects with the motor which is not illustrated on the shaft of \*\*\*\*\*\* cam 14e through the clutch, and rotation of cleaner \*\*\*\*\*\* cam 14e is regulated, and it is made to perform \*\*\*\*\* actuation of cleaner 14b by turning this clutch on and off.

[0024] <u>Drawing 3</u> shows 1 operation gestalt of this invention, is drawing for explaining the location of \*\*\*\*\*\* of a cleaner and a secondary imprint roller, and shows the location of \*\*\*\*\*\* of eye a middle imprint object N periphery, cleaner 14b in the non-image field H in the N+1st round, and the secondary imprint roller 13 by the case where a toner image a little shorter than a part for belt 1 round is imprinted on the middle imprint belt 7.

[0025] while locating joint T in the non-image field H of the middle imprint object 7 in this operation gestalf: the contact location X1 of cleaner 14b, and alienation of cleaner 14b — both the locations X4 are set as the downstream of joint T. therefore, the last page — the middle imprint object belt 7 after cleaner 14b contacts the middle imprint belt 7 in the location X1 through which the back end passed 3 color plane — rotating — cleaner 14b — joint T — getting over — the last page — the back end passes 4 color plane, and it is estranged in the location X4 of the downstream of joint T. therefore, joint T of cleaner 14b — getting over — it becomes 1 time and the burden of cleaner 14b will be reduced. [0026] moreover, this operation gestalt — setting — alienation of the secondary imprint roller 13 — the location X3 is set as the downstream of the contact location X1 of cleaner 14b, the last page — when the

middle imprint belt 7 is contacted in cleaner 14b in the location X1 through which the back end passed 3 color plane, muscle-like dirt adheres on the middle imprint belt 7. Moreover, in contact with the middle imprint belt 7, it is shown to the secondary imprint roller 13 to imprint material in a location X2. A middle imprint object belt rotates in this condition, and the imprint to the imprint material of last page dolor plane begins, then, the last page — before the location X3 through which the back end passed 4 color plane, and said cleaner contact sources (location X1) reach the secondary imprint section T2, the secondary imprint roller 13 is estranged. Therefore, the secondary imprint roller 13 is not polluted with this muscle-like dirt.

[0027] furthermore, this operation gestalt — setting — the contact location XI of cleaner 14b — alienation of the secondary imprint roller 13 — it has set up so that it may be in the upstream from a location X3 and joint T may come between the contact location X1 of cleaner 14b, and the contact location X2 of the secondary imprint roller 13. cleaner 14b — the last page — the back end passes 4 color plane, and it is estranged in the location X4 of the downstream of joint T. Since there is almost no pressure in a blade the moment cleaner 14b separates from the middle imprint belt 7, muscle-like dirt adheres on the middle imprint belt 7.

[0028] During continuation printing, the next printing actuation is started with this condition, and if the tip of the toner image which degree page piled up on the middle imprint belt 7 reaches the secondary imprint section T2, the secondary imprint roller 13 will be contacted, this contact timing — the abovementioned cleaner — alienation — after muscle dirt exceeds the secondary imprint section T2, it is made to make it contact Therefore, the secondary imprint roller 13 is not polluted with this dirt.

[0029] Again, contact of cleaner 14b is performed according to the point of a residual toner, this time—
alienation of a previous cleaner—since cleaner 14b contacts the middle imprint belt 7 before muscle dirt
reaches the cleaning section—alienation of a cleaner—muscle dirt can be cleaned. During continuation
printing, actuation of these single strings is repeated, and printing actuation can be performed, without
nolluting the secondary inmrint roller 13.

[0030] Moreover, contact of the secondary imprint roller 13 is performed after joint T goes past. Since there is a level difference as shown in <u>drawing 10</u>, a toner (black part) tends to collect here and joint T has become, and when the secondary imprint roller 13 steps on this part, it will be polluted with a toner. In this operation gestalt, the dirt of the secondary imprint roller 13 can be prevented by making the secondary imprint roller 13 contact, after passing joint T.

[0031] Drawing 4 is drawing showing the timing chart of drawing 3. Here, a reference signal is a signal generated by detecting opening hole 7a (drawing 9) prepared in the middle imprint object 7 by the transparency mold sensor, 1 time per rotation of the middle imprint belt 7 of a signal is outputted, and the following timing is created based on this signal. Primary imprint timing is timing by which the tome image on a photo conductor 3 comes to the primary imprint section T1, and is imprinting four colors by 2 pages in this example. A gate roller is timing by which imprint material comes with a gate roller, and it is shown to it to imprint material in the second [i mall ] imprint section T2 at the timing to which the image which four colors piled up reaches the secondary imprint section T2 as secondary imprint roller \*\*\*\*\*\*\* clutch is timing which a secondary imprint roller \*\*\*\*\*\*\* clutch times on and off, it is late for this timing for a while, and the secondary imprint roller 13 is \*\*\*\*\*\*\*(eld) by the middle imprint belt? On the secondary imprint section T2 comes. A cleaner \*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch is timing which comes. A cleaner \*\*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch is timing which carries out non-contact at the middle imprint belt 7.

[0032] <u>Drawing 5</u> shows other operation gestalten of this invention, and is the same drawing as <u>drawing 3</u>. In addition, in the following explanation, the same number is attached about the same configuration as <u>drawing 3</u>, and explanation is omitted. Although these disjunction locations X1 and X4 of cleaner 14b are set as the downstream of joint T, it is [ in / both / the operation gestalt of <u>drawing 3</u> / in / both / this operation gestalt] different in that these disjunction locations X1 and X4 of cleaner 14b are set as the upstream of joint T. What is necessary is just to, set both these disjunction locations X1 and X4 of cleaner 14b as one near non-image field H of joint T in short.

[0033] <u>Drawing 6</u> shows other operation gestalten of this invention, and is the perspective view of the middle imprint belt? In the image formation equipment using a middle imprint belt, in order to print without not dropping a throughput, that is, putting in the idling for cleaning, \*\*\*\*\* of a cleaner must be

performed in a non-image field in order not to disturb the toner image on a middle imprint belt. Since there is variation by manufacture tolerance, the one where a non-image field is longer tends to carry out the design of timing to the timing which a cleaner actually \*\*\*\*\*\* to a middle imprint belt. However, since it is decided by the perimeter and image die length of a middle imprint belt, in order to lengthen a non-image field, the die length of a non-image field will cause a cost rise while it needs to lengthen the perimeter of a middle imprint belt. therefore caujoment enlarges it.

[0034] Then, in this operation gestalt, it constitutes so that the image imprint starting position on the middle imprint belt 7 may be changed. As shown in drawing 9, opening hole 7a is prepared in the reverse edge of the above-mentioned carbon electrode, by reading this by the transparency mold sensor, a reference signal is taken out to the middle imprint belt 7, and the image is imprinted on the basis of this signal to it. since a reference signal is inputted now — after 11 (sec) — an image — imprinting — beginning — the joint T location at this time — the 12 (sec) downstream from an image tip — being located — \*\*\*\*\*\* of a cleaner — a radical [reference signal] — operating — contact and alienation — when timing is operated after 13 and 14 (sec) from a reference signal, respectively, each location on a middle imprint belt comes to be shown in drawing 9. That is, \*\*\*\*\*\* of a cleaner is divided into the vertical style side bordering on joint T.

[0035] Then, as shown in drawing 6, an image imprint starting position is alpha (sec) Made to send, it considers as the t1+alpha (sec) back, and \*\*\*\*\*\* of a cleaner is similarly made into the 3+alpha and 4+alpha (sec) back. By this, the \*\*\*\*\*\* location of a cleaner will go into the upstream of joint T. That is, without changing the die length of a non-image field by changing an image imprint starting position, the timing of \*\*\*\*\*\* of a cleaner can be set up easily and the variation in \*\*\*\*\*\* of a cleaner can be absorbed. In addition, what is necessary is just to bring an image imprint starting position forward, in making both the \*\*\*\*\* locations of a cleaner into the downstream of joint T.

[0036] Drawing 7 shows other operation gestalten of this invention, and is the same drawing as drawing 3. this operation gestalt — setting — the contact location X1 of cleaner 14b — the upstream of joint T — carrying out — alienation of cleaner 14b — the location X4 is set up so that it may come to the downstream of joint T. According to this, after contact of cleaner 14b passes over joint T, it is performed, and after that, the secondary imprint roller 13 is contacted, a secondary imprint sperformed, and if the middle imprint belt 7 carries out 1 rotation weakness, the secondary imprint 13 will be estranged. Then, cleaner 14b estranges before joint T. Therefore, the load of cleaner 14b by not overcoming joint T can be lost after cleaner 14b contacts until it estranges. however — this operation gestalt — alienation of cleaner 14b — since cleaner 14b contacts in the following cycle after a muscle goes past — a cleaner — alienation — what is necessary is just to remove this in a cleaning cycle separately, although a muscle will always remain

[0037] As mentioned above, although the gestalt of operation of this invention was explained, this invention is not limited to this and various modification is possible for it. For example, in the above-mentioned operation gestalt, although the example applied to the middle imprint belt as toner image support is explained, it is applicable also to the method which piles up a toner image on a sensitized material belt.

#### [0038]

[Effect of the Invention] according to [so that clearly from the above explanation] invention according to claim I -- the joint of a cleaner - getting over -- it becoming I time, the burden of a cleaner being reduced, and the endurance of a belt being raised, and according to invention according to claim 2 Riding \*\*\*\* of the joint of a cleaner is lost and the burden of a cleaner is reduced further, and according to invention according to claim 3 according to [can prevent contamination of the imprint roller by cleaner contact sources, and ] invention according to claim 4 -- a cleaner -- alienation, while being able to prevent contamination of the imprint roller by the muscle Without being able to prevent contamination of the imprint roller by the toner adhering to a joint, and changing the die length of a non-image field according to invention according to claim 5, the timing of \*\*\*\*\* of a cleaner can be set up easily and the variation in \*\*\*\*\* of a cleaner can be absorbed.

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## TECHNICAL FIELD

[Field of the Invention] This invention relates to the image formation equipment of the method which imprints the toner image of two or more colors in piles on a toner image support belt especially in image formation equipments, such as a copying machine which uses a verography etc., a printer, and faesimile.

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#### PRIOR ART

[Description of the Prior Art] The image support 3, such as a photo conductor by which a rotation drive is carried out as conventionally shown in drawing 2 as image formation equipment, The latent-image means forming which carries out sequential formation of the electrostatic latent image of two or more colors on this image support, A development means to develop said electrostatic latent image in the toner image of two or more colors, and the middle imprint belt 7 which rotates in contact with said image support 3. The 1st imprint means T1 which piles up and imprints the toner image of two or more colors on said image support 3 on said middle imprint belt 7, and forms a color picture, The method equipped with the 2nd imprint means T2 which imprints the color picture on said middle imprint belt 7 on imprint material, and a cleaning means 14 to remove the toner which remains to said middle imprint belt 7 is learned.

[0003] In the above-mentioned image formation equipment, when a joint exists in the middle imprint belt 7, in case a toner image is piled up on a belt, it is controlling so that a toner image does not come to a joint, and a joint comes to a non-image field. Moreover, cleaner 14b of the secondary imprint roller 13 in the 2nd imprint means T2 and the cleaning means 14 is made to estrange from the middle imprint belt 7, and is made to contact, while [ being ] performing superposition of each color toner image according to imprint timing so that a toner image may not be disturbed. In this case, also with alienation of cleaner 14b, and \*\*\*\*\*\* of the secondary imprint roller 13, in order not to disturb the toner image on the middle imprint belt 7, it was carrying out in the non-image field on the middle imprint belt 7 (for example, refer to JP,10-232532,A).

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## EFFECT OF THE INVENTION

[Effect of the Invention] according to [so that clearly from the above explanation] invention according to claim 1—the joint of a cleaner—getting over—it becoming 1 time, the burden of a cleaner being reduced, and the endurance of a belt being raised, and according to invention according to claim 2 Riding \*\*\*\* of the joint of a cleaner is lost and the burden of a cleaner is reduced further, and according to invention according to claim 3 according to [can prevent contamination of the imprint roller by cleaner contact sources, and ] invention according to claim 4—a cleaner—altenation, while being able to prevent contamination of the imprint roller by the muscle Without being able to prevent contamination of the imprint roller by the toner adhering to a joint, and changing the die length of a non-image field according to invention according to claim 5, the timing of \*\*\*\*\* of a cleaner can be set up easily and the variation in \*\*\*\*\*\* of a cleaner can be absorbed.

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#### TECHNICAL PROBLEM

[Problem(s) to be Solved by the Invention] <a href="Drawing 8">Drawing 8</a> - drawing 10</a> are drawings for explaining the technical problem of this invention, and they explain this, also referring to <a href="drawing 2">drawing 2</a> shows the case where the image field a little shorter than a part for belt 1 round is formed on the middle imprint belt 7, and drawing 8 shows the \*\*\*\*\*\* location of cleaner 14b in eye a middle imprint object N periphery and the non-image field H in the N+1st round, and the secondary imprint roller 13. Here, the case where it sets up towards the back end in order of alienation (X4 location) of contact (X1 location) of cleaner 14b, alienation (X3 location) of the secondary imprint roller 13, contact (X2 location) of the secondary imprint roller 13, and cleaner 14b from the tip of the non-image field H is considered. (1005) the last page — the middle imprint belt 7 is contacted in cleaner 14b in the location X1 through which the back end passed 3 color plane, and it is shown to the secondary imprint roller 13 to imprint material in contact with the middle imprint belt 7 in a location X2. The middle imprint belt 7 rotates in this condition, and the imprint to the imprint material of last page 4 color plane begins. cleaner 14b—joint 7 — getting over — after that and the last page — the secondary imprint roller 13 is estranged in the location X3 through which the back end passed 4 color plane, next cleaner 14b overcomes joint T again, and estranges it in a location X4.

[0006] As shown in drawing 10, although joint T of the middle imprint belt 7 has the method (drawing A) which fixes the both ends of a belt directly, the method (drawing B) which fixes the rear face of a belt by connection member 7b, and the method (drawing C) which fixes a hair side of belt side by connection member 7b, in any case, it has the level difference. Therefore, when it considers as the configuration shown in drawing 8, to one \*\*\*\*\* actuation of cleaner 14b, cleaner 14b will overcome 2 times joint T, and a big burden is placed on cleaner 14b, and it has the problem that the endurance of a belt falls.

[0007] This invention solves the above-mentioned conventional problem, makes the burden in the joint produced at the time of cleaner \*\*\*\*\*\*\* to an image support belt mitigate, and aims at offering the image formation equipment which can raise the endurance of a belt.

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#### MEANS

[Means for Solving the Problem] Therefore, the image formation equipment of this invention according to claim 1 In image formation equipment equipmed with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\*\*] It is characterized by performing \*\*\*\*\*\*\* of said cleaner by the upstream or the downstream of a joint of a toner image support belt. Invention according to claim 2 In image formation equipment equipped with the imprint roller and cleaner which are arranged by the toner image support belt possible [\*\*\*\*\*\*\*] Said cleaner is contacted by the upstream of the joint of a toner image support belt, and it is characterized by estranging a cleaner by the downstream of a joint. Invention according to claim 3 It is characterized by setting a location as the downstream of the contact location of a cleaner. claims I or 2 - setting -- alienation of an imprint roller -- alienation of an imprint roller -- from a location to the upstream And it is characterized by setting us oth at said joint may come between the contact location of a cleaner, and the contact location of an imprint roller, and invention according to claim 5 is characterized by changing the image imprint starting position to a toner image support belt in claim 1 thru/or either of 4.

[Embodiment of the Invention] Hereafter, the gestalt of operation of this invention is explained, referring to a drawing. Drawing 1 is the whole block diagram showing the example of the image formation equipment with which this invention is applied. Although this image formation equipment is the color electro photographic printer which can form a full color image with the toner of four colors, this invention is not limited to this and can be applied to all the image formation equipments, such as a conving machine and facsismile.

- [0010] It has the housing body 2, a photo conductor 3 is arranged in the housing body 2, and the rotation drive of the image formation equipment 1 is carried out in the direction of an illustration arrow head by the driving means which is not illustrated. Around this photo conductor 3, the cleaning equipment 10 for removing the toner which remains on the middle imprint equipment 9 for imprinting the toner image formed on the development counter unit 6 for developing the exposure unit 5 for forming an electrostatic latent image on the electrification roller 4 as an electrification means and a photo conductor 3 and an electrostatic latent image along that hand of cut and the photo conductor 3 on the middle imprint belt 7 and a photo conductor 3 is arranged.
- [0011] the development counter unit 6—development counter offor yellow Y, development counter 6C for cyanogen, and the object for Magentas—development counter 6M and the object for blacks—it consisted of development counter 6K, and each development counter is equipped with developing-roller 6b arranged in development housing 6a. And these development counters 6Y, 6C, 6M, and 6K are arranged rockable to a photo conductor 3, respectively, and the contact to a photo conductor 3 only of developing-roller 6b of one development counter is alternatively enabled for every rotation of a photo conductor 3.
- [0012] Middle imprint equipment 9 prepares an aluminum vacuum evaporationo layer in the front face of a PET film, and forms half-conductive coating material in the surface further. The middle imprint belt 7 and the middle imprint belt 7 which carried out the laminating The toner image on the primary imprint roller (primary imprint section) 12 for imprinting the driving roller 11 for rotating the primary imprint electrode roller 8 for carrying out uniform electrification, and the middle imprint belt 7, and the toner

image on a photo conductor 3 to the middle imprint belt 7, and the middle imprint belt 7 It consists of cleaning means 14 grades for removing the residual toner on the secondary imprint roller (secondary imprint roller) and the middle imprint belt 7. Disjunction of the secondary imprint roller 13 and the cleaning means 14 is made possible from the middle imprint belt 7. [0013] In the case body 2, the sheet paper cassette 15 by which the bundle of imprint material is contained is arranged, and the medium tray 16 for supplying special imprint material, such as thin paper, an OHP sheet, and an envelope, to the side face of the case body 2 is formed, and the paper output tray 17 which holds the imprint material conveyance way 19 is formed between the sheet paper cassette 15 and the medium tray 16, and the paper output tray 17. Imprint material conveyance way 19 and the imprint material conveyance way 19 is formed between the sheet paper cassette 15 and the medium tray 16, and the paper output tray 17. Imprint material conveyance way 19 from a medium tray 16 are connected with the imprint material conveyance way 19. The anchorage device 20 is arranged in the downstream of the secondary imprint section 13 of the imprint material conveyance way 19. In addition, 21 is an imprint material conveyance way for double-sided printing.

[0014] A pickup roller 22 is formed so that a pressure welding may be carried out to the bundle of imprint material, a pickup roller 22 is approached, it sells to the downstream, and the device 23 is arranged in a sheet paper cassette 15 and the imprint material discharge section of a medium tray 16. Moreover, it sells, the skew correction roller 24 of a pair is formed in the downstream of a device, and the resist roller 25 of a pair is arranged in the downstream of the skew correction roller 24. In addition, 26 is a conveyance roller which conveys the imprint material from a sheet paper cassette 15. [0015] An operation of the image formation equipment which consists of the above-mentioned configuration is explained. If the image formation signal from the computer which is not illustrated is inputted, the rotation drive of the photo conductor 3 is carried out, the alternative exposure L according to the image information of the 1st amorous glance (for example, yellow) will be made by the exposure unit 5, and the electrostatic latent image of yellow will be formed in the front face of the photo conductor 3 which the front face of a photo conductor 3 was uniformly charged with the electrification roller 4 and was charged uniformly first of it.

[0016] Only developing-roller 6b of development counter 6Y for yellow contacts a photo conductor 3, and the toner image of the electrical latent image of yellow is formed on a photo conductor 3 of this. The primary imprint electrical potential difference of the electrification polarity and reversed polarity of the above-mentioned toner image is impressed to the side edge section of the middle imprint belt 7 with the primary imprint electrode roller 8, and the toner image formed on the photo conductor 3 is imprinted on the middle imprint belt 7 in the primary imprint section 12. At this time, the secondary imprint roller 13 and the cleaning means 14 are estranged and evacuated from the middle imprint belt 7. After the residual toner on a photo conductor 3 is removed by cleaning equipment 10 each time, the front face of a photo conductor 3 is discharged by the electric discharge means (not shown).

[0017] Corresponding to the 2nd amorous glance of an image formation signal, the 3rd amorous glance, and the 4th amorous glance, the latent-image formation by one rotation of a photo conductor 3 and the middle imprint belt 7, development, and an imprint are repeated, the toner image of four colors according to the contents of said image formation signal piles up on the middle imprint belt 7, and it lets the above-mentioned actuation see, and it is imprinted. And to the timing to which this full color image reaches the secondary imprint section 13, at this time, the resist roller 25 drives, imprint material is supplied to the secondary imprint section 13 through the imprint material conveyance way 19, while the secondary imprint roller 13 and the cleaning means 14 are contacted by the middle imprint belt 7, a secondary imprint tolet roll and the cleaning means 14 are contacted by the middle imprint toler, and the full color toner image on the middle imprint belt 7 is imprinted on imprint material. The residual toner on the middle imprint belt 7 is removed by the cleaning means 14. It is fixed to the imprint image imprinted on imprint material by the anchorage device 20, and it is delivered to a paper output tray 17. [0018] Drawing 2 is the enlarged drawing of the middle imprint equipment 9 of drawing 1, and, for 30, as for a secondary imprint backup roller and 32, a tension roller and 31 are [a cleaner backup roller and 33] primary imprint support rollers.

[0019] The middle imprint belt 7 prepares an aluminum vacuum evaporationo layer in the front face of a PET film with a thickness of 0.1mm, and half-conductive coating material is further applied to it by the surface by the thickness of 0.02. Moreover, the field where half-conductive coating material is not

applied was established in one end of a belt, and the carbon-electrode layer is prepared in the front face of an aluminum vacuum evaporationo layer by width of face of 6.3mm. It has composition which arranges the primary imprint electrode roller 8 in a driving roller 11 and the location which counters, takes to the front face of this carbon-electrode layer with rotation of the middle imprint belt 7, and is carried out the surroundings. The bias from the high voltage power supply which is not illustrated is impressed to the primary imprint electrode roller 8, this bias is impressed to an aluminum vacuum evaporationo layer through the carbon-electrode layer of the primary imprint electrode roller 6 and the middle imprint belt 7, and the middle imprint belt 7 has the composition of being charged in homogeneity.

[0020] The toner image on the photo conductor 3 which reached the primary imprint section T1 is primarily imprinted on the middle imprint belt 7 by the primary imprint bias which the photo conductor 3 and the middle imprint belt 7 carried out nip, and was impressed to the aluminum vacuum evaporationo layer. It is carried out to the toner image by which sequential formation is carried out on a photo conductor 3 in this, and color matching is carried out on the middle imprint belt 7. at this time, the secondary imprint roller 13 and the cleaning means 14 do not disturb the toner image on the middle imprint belt 7—as — alienation — it changes into the condition. While the primary imprint of the toner image of the last color (for example, four amorous glance) is started on a middle imprint object belt, the piled-up image reaches to the secondary imprint section T2 with rotation of the middle imprint belt 7 and imprint material is guided in the second [ in all ] imprint section T2 at this timing, the secondary imprint roller 13 is contracted by the middle imprint belt 7. High-pressure bias is impressed to the shank by the high voltage power supply which is not illustrated on the secondary imprint roller 13, and the package imprint of the toner image on the middle imprint belt 7 is carried out by operation of the electric field at imprint material.

[0021] The secondary imprint roller 13 is supported by \*\*\*\*\*\*\* frame 13a, and \*\*\*\*\*\* frame 13a is supported free [rotation] centering on the rocking lever shaft to the frame of a middle imprint object unit. A cam follower is prepared in secondary imprint \*\*\*\*\*\* frame 13a forward and backward, and he is trying to regulate rotation of \*\*\*\*\*\* frame 13b because secondary imprint \*\*\*\*\*\*\* cam 13b guides this cam follower. It connects with the motor which is not illustrated on the shaft of \*\*\*\*\*\*\* cam 13b through the clutch, and rotation of secondary imprint \*\*\*\*\*\*\* cam 13b is regulated, and it is made to perform \*\*\*\*\*\*\* actuation of the secondary imprint roller 13 by turning this clutch on and off. [0022] The toner which remained without imprinting secondarily on the middle imprint object 7 reaches to the cleaning means 14, timing is doubled with this, and contact of cleaner 14b is performed. At the moment, if a cleaner 14b tip contacts the middle imprint object 7, since the pressure is sweak, the toner which has adhered at the tip of cleaner 14b will return on the middle imprint belt 7, and muscle-like dirt will adhere on the middle imprint belt 7. Then, a predetermined pressure is applied to cleaner 14b, and it will be in the condition which can be cleaned.

[0023] The cleaning means 14 Cleaner case 14a and cleaner (cleaning blade) 14b, It has cleaner \*\*\*\*\*\*
cam 14e for saving and making sheet 14c and cleaner 14b \*\*\*\*\*\* to the middle imprint belt 7. It
connects with the motor which is not illustrated on the shaft of \*\*\*\*\*\* cam 14e through the clutch, and
rotation of cleaner \*\*\*\*\* actuation of cleaner 14b by turning this clutch on and off.

[0024] Drawing 3 shows 1 operation gestalt of this invention, is drawing for explaining the location of \*\*\*\*\*\* of a cleaner and a secondary imprint roller, and shows the location of \*\*\*\*\*\* of eye a middle imprint object N periphery, cleaner 14b in the non-image field H in the N+1st round, and the secondary imprint roller 13 by the case where a toner image a little shorter than a part for belt 1 round is imprinted on the middle imprint belt 7.

[0025] while locating joint T in the non-image field H of the middle imprint object 7 in this operation gestalt — the contact location X1 of cleaner 14b, and alienation of cleaner 14b — both the locations X4 are set as the downstream of joint T. therefore, the last page — the middle imprint object belt 7 after cleaner 14b contacts the middle imprint belt 7 in the location X1 through which the back end passed 3 color plane — rotating — cleaner 14b — joint T — getting over — the last page — the back end passes 4 color plane, and it is estranged in the location X4 of the downstream of joint T. therefore, joint T of cleaner 14b — getting over — it becomes 1 time and the burden of cleaner 14b will be reduced. [0026] moreover, this operation gestalt — setting — alienation of the secondary imprint roller 13 — the

location X3 is set as the downstream of the contact location X1 of cleaner 14b, the last page -- when the middle imprint belt 7 is contacted in cleaner 14b in the location X1 through which the back end passed 3 color plane, muscle-like dirt adheres on the middle imprint belt 7. Moreover, in contact with the middle imprint belt 7, it is shown to the secondary imprint roller 13 to imprint material in a location X2. A middle imprint object belt rotates in this condition, and the imprint to the imprint material of last page 4 color plane begins. then, the last page – before the location X3 through which the back end passed 4 color plane, and said cleaner contact sources (location X1) reach the secondary imprint roller 13 is estranged. Therefore, the secondary imprint roller 13 is not polluted with this muscle-like dirt.

[0027] furthermore, this operation gestalt — setting — the contact location X1 of cleaner 14b — alienation of the secondary imprint roller 13 — it has set up so that it may be in the upstream from a location X3 and joint T may come between the contact location X1 of cleaner 14b, and the contact location X2 of the secondary imprint roller 13. cleaner 14b—the last page — the back end passes 4 color plane, and it is estranged in the location X4 of the downstream of joint T. Since there is almost no pressure in a blade the moment cleaner 14b separates from the middle imprint belt 7, muscle-like dirt adheres on the middle imprint belt 7.

[0028] During continuation printing, the next printing actuation is started with this condition, and if the tip of the toner image which degree page piled up on the middle imprint belt 7 reaches the secondary imprint section T2, the secondary imprint roller 13 will be contacted. this contact timing — the abovementioned cleaner — alienation — after muscle dirt exceeds the secondary imprint section T2, it is made to make it contact Therefore, the secondary imprint roller 13 is not polluted with this dirt.

[0029] Again, contact of cleaner 14b is performed according to the point of a residual toner, this time—alienation of a previous cleaner — since cleaner 14b contacts the middle imprint belt 7 before muscle dirt reaches the cleaning section — alienation of a cleaner — muscle dirt can be cleaned. During continuation printing, actuation of these single strings is repeated, and printing actuation can be performed, without polluting the secondary imprint roller 13.

[0030] Moreover, contact of the secondary imprint roller 13 is performed after joint T goes past. Since there is a level difference as shown in <u>drawing 10</u>, a toner (black part) tends to collect here and joint T has become, and when the secondary imprint roller 13 steps on this part, it will be polluted with a toner. In this operation gestalt, the dirt of the secondary imprint roller 13 can be prevented by making the secondary imprint roller 13 contact, after passing joint T.

[0031] Drawing 4 is drawing showing the timing chart of drawing 3. Here, a reference signal is a signal generated by detecting opening hole 7a (drawing 9) prepared in the middle imprint object 7 by the transparency mold sensor, 1 time per rotation of the middle imprint belt 7 of a signal is outputted, and the following timing is created based on this signal. Primary imprint timing is timing by which the tone image on a photo conductor 3 comes to the primary imprint section T1, and is imprinting four colors by 2 pages in this example. A gate roller is timing by which imprint material comes with a gate roller, and it is shown to it to imprint material in the second [ in all ] imprint section T2 at the timing to which the image which four colors piled up reaches the secondary imprint section T2 at he timing to which the image which four colors piled up reaches the secondary imprint section T2 at secondary imprint roller \*\*\*\*\*\*\* clutch turns on and off, it is late for this timing for a while, and the secondary imprint roller 13 is \*\*\*\*\*\*\*(elub) by the middle imprint object 7. Secondary imprint section T2 comes. A cleaner \*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch is timing which a cleaner \*\*\*\*\*\* clutch turns on and off, and after a cleaner \*\*\*\*\*\*\* clutch turns cleaner \*\*\*\*\*\* on and off, a cleaner is contact or the timing which carries out non-contact at the middle imprint belt 7.

[0032] Drawing 5 shows other operation gestalten of this invention, and is the same drawing as drawing 3. In addition, in the following explanation, the same number is attached about the same configuration as drawing 3, and explanation is omitted. Although these disjunction locations X1 and X4 of cleaner 14b are set as the downstream of joint T, it is [ in / both / the operation gestalt of drawing 3 / in / both / this operation gestalt J different in that these disjunction locations X1 and X4 of cleaner 14b are set as the upstream of joint T. What is necessary is just to, set both these disjunction locations X1 and X4 of cleaner 14b as one near non-image field H of joint T in short.

[0033] <u>Drawing 6</u> shows other operation gestalten of this invention, and is the perspective view of the middle imprint belt 7. In the image formation equipment using a middle imprint belt, in order to print

without not dropping a throughput, that is, putting in the idling for cleaning, \*\*\*\*\*\* of a cleaner must be performed in a non-image field in order not to disturb the toner image on a middle imprint belt. Since there is variation by manufacture tolerance, the one where a non-image field is longer tends to carry out the design of timing to the timing which a cleaner actually \*\*\*\*\*\* to a middle imprint belt. However, since it is decided by the perimeter and image die length of a middle imprint belt, in order to lengthen a non-image field, the die length of a non-image field will cause a cost rise while it needs to lengthen the perimeter of a middle imprint belt, therefore equipment enlarges it.

[0034] Then, in this operation gestalt, it constitutes so that the image imprint starting position on the middle imprint belt 7 may be changed. As shown in drawing 9, opening hole 7a is prepared in the reverse edge of the above-mentioned carbon electrode, by reading this by the transparency mold sensor, a reference signal is taken out to the middle imprint belt 7, and the image is imprinted on the basis of this signal to it since a reference signal is inputted now — after 1 (sec) — an image — imprinting — beginning — the joint T location at this time — the 12 (sec) downstream from an image tip — being located — \*\*\*\*\*\* of a cleaner — a radical [reference signal] — operating — contact and alienation — when timing is operated after 13 and 14 (sec) from a reference signal, respectively, each location on a middle imprint belt comes to be shown in drawing 9. That is, \*\*\*\*\*\* of a cleaner is divided into the vertical style side bordering on joint T.

[0035] Then, as shown in drawing 6, an image imprint starting position is alpha (sec) Made to send, it considers as the t1+alpha (sec) back, and \*\*\*\*\*\* of a cleaner is similarly made into the 13+alpha and t4+alpha (sec) back. By this, the \*\*\*\*\* location of a cleaner will go into the upstream of joint T. That is, without changing the die length of a non-image field by changing an image imprint starting position, the timing of \*\*\*\*\*\* of a cleaner can be set up easily and the variation in \*\*\*\*\* of a cleaner can be absorbed. In addition, what is necessary is just to bring an image imprint starting position forward, in making both the \*\*\*\*\* locations of a cleaner into the downstream of joint T.

[0036] Drawing 7 shows other operation gestalten of this invention, and is the same drawing as drawing 3. this operation gestalt -- setting -- the contact location X1 of cleaner 14b -- the upstream of joint T -- carrying out -- alienation of cleaner 14b -- the location X4 is set up so that it may come to the downstream of joint T. According to this, after contact of cleaner 14b passes over joint T, it is performed, and after that, the secondary imprint foller 13 is contacted, a secondary imprint is performed, and if the middle imprint belt 7 carries out 1 rotation weakness, the secondary imprint 13 will be estranged. Then, cleaner 14b estranges before joint T. Therefore, the load of cleaner 14b by not overcoming joint T once and overcoming joint T once no lost after cleaner 14b contacts until it estranges. however -- this operation gestalt -- alienation of cleaner 14b -- since cleaner 14b contacts in the following cycle after a muscle goes past -- a cleaner -- alienation -- what is necessary is just to remove this in a cleaning cycle separately, although a muscle will always remain

[0037] As mentioned above, although the gestalt of operation of this invention was explained, this invention is not limited to this and various modification is possible for it. For example, in the above-mentioned operation gestalt, although the example applied to the middle imprint belt as toner image support is explained, it is applicable also to the method which piles up a toner image on a sensitized material helt.

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#### DESCRIPTION OF DRAWINGS

### [Brief Description of the Drawings]

<u>Drawing 1</u>] It is the whole block diagram showing the example of the image formation equipment with which this invention is applied.

[Drawing 2] It is the enlarged drawing of the middle imprint equipment 9 of drawing 1.

[Drawing 3] It is drawing showing the \*\*\*\*\*\* location of the cleaner in this invention, and a secondary imprint roller.

[Drawing 4] It is drawing showing the timing chart of drawing 3.

[Drawing 5] Other operation gestalten of this invention are shown and it is the same drawing as drawing 3.

[Drawing 6] Other operation gestalten of this invention are shown and it is the perspective view of the middle imprint belt 7.

[Drawing 7] Other operation gestalten of this invention are shown and it is the same drawing as drawing

[Drawing 8] It is drawing for explaining the technical problem of this invention.

[Drawing 9] It is drawing for explaining the technical problem of this invention.

[Drawing 10] It is drawing for explaining the technical problem of this invention.

[Description of Notations]

7 -- Toner image support belt (middle imprint belt)

13 -- Imprint roller

14b -- Cleaner H -- Non-image field

T -- Joint

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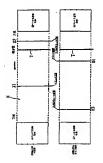
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## (54) [発明の名称] 関係形成装置

(57)【要約】

【課題】 クリーナの負担を低減しベルトの耐久性を向上 させる。

【解決手段】トナー像相持体ベルトに輸当接可能化配設 される転写ローラねよびクリーナを構えた画像形成接歴 において、開記クリーナの輸当様をトナー像担持体ベル トの職を目下の上流側または下流側で行う。



**铃朗2002-55534** 

#### 【特許請求の範囲】

「龍求ធ」]トナー銀板特体ベルトに報当接可能に配設 される転写ローラおよびクリーナを構えた回像形成焦塵 において、前記クリーナの報当接をトナー使指控体ベル トの継ぎ目の上流側または下流側で行うことを特徴とす る画像形成装置。

[競求項2]トナー後担持体ベルトに報当様可能に配設 される転写ローラおよびクリーナを構えた画像形成装置 において、前記クリーナの当接をトナー像担特体ベルト の総ざ目の上法側で行い。クリーナの範疇を継ぎ目の下 10 十1周分よりやや短い適便領域が形成されている場合を 機制で行うことを特徴とする国像形成鉄躍。

【請求項3】 転写ローラの範囲位置をクリーナの当接位 礎の下確例に設定したことを特徴とする請求項1または 2記載の画像形成装置。

【請求項4】クリーナの当該位置を転写ローラの範間位 置より上弦側に、且つ、前記継ぎ目がクリーナの当接位 礎と転写ローラの当接位置との間にくるように設定した ことを特徴とする請求項1ないし3のいずれかに記載の 高條形成整體.

【鯖水項5】トナー像担持体ベルトへの画像転写開始位 20 産を変更することを特徴とする請求項 1 ないし4のいず れかな慰覚の画像形成装置。

#### (発明の詳細な説明]

[0001]

(発明の属する技術分野)本発明は、電子写真法等を用 いる博写観、プリンタ、ファクシミリ等の画像形成態歴 において、とくに、トナー像相特体ベルト上に複数色の トナー像を重ねて転写する方式の回像形成装置に関す ŏ.

#### [0002]

[従来の技術] 従来、西像形成装置として、図2に示す ように、回転駆動される感光体等の像担待体3と、この 像担持体上に複数色の静電遊像を順次形成する潜像形成 手段と、前記辞電階像を複数色のトナー像に現像する環 依手段と、前記像担持体3に当接して回転する中間転写 ベルト7と、論記像担持体3上の複数色のトナー像を前 記中間転写ベルト7上に重ね合わせて転写してカラー画 像を形成する第1の転写手段丁1と、指記中間転写ベル トフトのカラー回像を転写材上に転写する第2の転写手 去するクリーニング手段14とを備える方式が知られて

【0003】上記画像形成装置において、中間転写ベル トアに継ぎ目が存在する場合には、ベルト上にトナー像 を重ね合わせる際、総ぎ目にトナー像がこないように、 非国像領域に継ぎ目がくるように制御している。また、 第2の転写手段 T 2 における二次転写ローラ 1 3 および クリーニング手段14のクリーナ14 Dは、各色トナー 後の重ね合わせを行っているいる間は、トナー像を乱さ ないように中間転写ベルト?から離間させており、転写 59 体ベルトに訴当接可能に配設される転写ローラおよびク

タイミングに合わせて当鎖を行うようにしている。この 場合、クリーナ 1 4 b の部間、二次転写ローラ 1 3 の職 当接についても、中間転写ベルト7上のトナー像を乱さ ないために、中間転写ベルト7上の非画像領域で行って いた (例えば特開平10-232532号公銀参照)。 [0004]

【発明が解決しようとする課題】図8~図10は、本発 明の練顕を診断するための間であり これを図2をも息 照しつつ説明する。 図9は、中間転写ベルト?上にベル 示し、図8は、中間転写体N園目とN+1周目における **非面像鎖域目におけるクリーナ14bおよび二次転写**口 ーラ13の離当接位置を示している。とこで、非画像領 域目の先輩から後端に向けて、クリーナ140の当様 (X [位置)、二次転写ローラ 13の解閲(X3位 置)、二次転写ローラ13の当様(X2位置)、クリー ナ14bの解開 (X4位置) の順に設定した場合を考え ъ.

【0005】前ページ3色面後端が過過した位置X1で クリーチ14日を中間転写ベルト7に当接し、また、二 次転写ローラ13が中間転写ベルト7に位置X2で当接 し転写材が案内されてくる。この状態にて中間転写ベル ト7か回転し前ページ4色面の転写材への転写が開始す る。クリーナ14bは継ぎ目Tを乗り越え、その後、存 ページ4色面後端が遊過した位階×3で二次転写ローラ 13は離離し、次に、クリーナ14万は喜び継ぎ目下を 乗り越えて位置X4で報間する。

【0008】図10に示すように、中間転写ベルト7の 継ぎ目Tは、ベルトの両端を直接個着する方式(図 30 人) ベルトの裏面を接続部材でりにより固着する方式

(図B),ベルトの表面を接続部材? bにより図着する 方式(図C)があるが、いずれの場合にも段差を有して いる。そのため、図8に示す様成とした場合、クリーナ 14 bの1回の報当接動作に対して、クリーテ14 bは 2回避ぎ目Tを乗り越えることになり、クリーナ14b に大きな無担がかかり、ベルトの耐久性が低下するとい う問題を有している。

【0007】本発明は、上記從来の問題を解決するもの であって、仮和特体ベルトへのクリーナ離当接時に生じ 投T2と、前記中間転写ベルト7に残留するトナーを除 40 る徹ぎ目での負担を軽減させ、ベルトの耐久性を向上さ せることができる画像形成絲體を提供することを目的と

#### 100081

【課題を解決するための手段】 そのために本発明の請求 項1記載の画像形成装置は、トナー像組締体ベルトに減 当接可能に否認される転写ローラおよびクリーナを備え た画像形成装置において、前記クリーナの報当接をトナ →像組締体ベルトの継ぎ目の上後側または下後側で行う ことを等徴とし、請求項2記載の発明は、トナー単担待 リーナを備えた画像形成装置において、前記クリーナの 当絵をトナー像担給体ベルトの継ぎ目の上流側で行い、 クリーナの解問を継ぎ目の下液側で行うことを特徴と し、請求項3記載の発明は、請求項1または2におい て、転写ローラの顧問位置をクリーナの当接位置の下流 側に設定したことを特徴とし、請求項4記載の呉明は、 請求項1ないし3のいずれかにおいて、クリーナの当接 位置を転写ローラの離間位置より上述側に、且つ、剪記 継ぎ目がクリーナの当接位置と転写ローラの当該位置と 戴の発明は、請求項1ないし4のいずれかにおいて、ト ケー係担待体ベルトへの価係転写網胎位置を変更するこ とを特徴とする。

[発明の実施の形態]以下、本発明の実施の形態を図面 を参照しつつ説明する。 図1は、本発明が適用される画 像形成慈麗の例を示す全体構成図である。この画像彩成 装置は、4色のトナーによりフルカラー回像を形成する ことができるカラー電子写真プリンタであるが、本発明 はこれに限定されるものではなく、後写機、ファクシミ 20 リ等の画像形成装置の全てに透用可能である。

[0009]

【0010】画像形成装置1はハウジング本体2を鎖 え、ハウジング本体2内に感光体3が配数され、図示し ない駆動手段によって図示矢印方向に回転駆動される。 この感光体3の周囲には、その回転方向に沿って、帯電 手段としての帯電ローラ4、原光体3上に静電潜像を形 成するための第光ユニット5、 静電潜像を現像するため の現像器ユニット6、 紙光体3上に形成されたトナー像 を中間転写ベルト7上に転写するための中間転写義屋 ーニング装置10が配置されている。

【10011】現像器ユエット6は、イエロー用現像器6 Y. シアン用端係器6C. マゼンタ用列係器6Mおよび ブラック用現像器 8 Kからなり、各現像器は、現像ハウ ジング6 g内に配設された現像ローラ6 bを備えてい る。そして、これらの現像器BY、BC、BM、BKは それぞれ感光体3に対して揺動可能に配設され、感光体 3の1回転毎に選択的に一つの現像器の現像ローラ6り のみが感光体3に当接可能にされている。

にアルミ薬者層を設けさらにその表層に半導電監錘を形 成. 積壓した中間転写ベルト7、中間転写ベルト7を一 機帯電させるための一次転写電揺ローラ8、中間転写べ ルト?を回動させるための駆動ローラ11、感光体3上 のトナー俄を中間転写ベルト7に転写するための一次転 写ローラ (一次転写部) 12、中間転写ベルト7上のト ナー倫を転写材に転写するための二次転写ローラ(二次 転写部) 13. 中間転写ベルト7上の残器トナーを除去 するためのクリーニング手段14等から構成されてい る。二次転写ローラ13およびクリーニング手段14

は、中間転写ベルトアから膨接可能にされている。 【0013】ケース本体2内には転写材の東が収納され る鉛紙力セット15が配設され、ケース本体2の側面に は蓮紙、OHPシート、封衛等の特殊転写材を供給する ための給紙トレイ16が設けられ、また、ケース本体2 の上部には画像が転写された転写材を収容する排紙トレ イ17が設けられ、給紙力セット15および給紙トレイ 16と鎌橋トレイ17との間に転写村撮送路19が形成 されている。転写材鍛送路19には、給紙力セット15 の間にくるように設定したととを特徴とし、請求項5記 10 からの転写材操送器19aと給紙トレイ16からの転写 材接送路191が連結されている。 転写材鉄送路19の 二次転写部13の下液側には定着装置20が配設されて いる。なお、21は両面印刷のための転写材銀送路であ

> 【0014】鉛紙カセット15および鉛紙トレイ16の 転写材排出部には、転写材の束に圧接するようにビック アップローラ22が設けられ、ピックアップローラ22 に近接してその下漆側に捌き繊維23か配設されてい る。また、顔を極極の下流側には一対のスキュー補正口 ーラ24が設けられ、スキュー補正ローラ24の下漆餅 に一対のレジストローラ25が配置されている。なお、 26は、給紙カセット15からの転写材を鍛送する鍛送 ローラである。

【0015】上記様成からなる面像形成装置の作用につ いて説明する。因示しないコンピュータからの画浄形成 催号が入力されると、感光体3が回転駆動され、先ず。 処光体3の表面が帯電ローラ4によって一様に帯電さ れ、一様に帯電された感光体3の表面に、露光ユニット 5によって第1色目(例えばイエロー)の画像情報に応 9. 悪光体3上に残器するトナーを除去するためのクリ 39 じた選択的な第光しがなされ、イエローの鬱電潜像が影 成される。

【0016】感光体3には、イエロー用環像器6 Yの現 銀ローラ6 bのみが接触し、これによってイエローの修 営跡像のトナー像が感光体3上に形成される。中間転写 ベルト7の側端部には一次転写電極ローラ8により上記 トナー機の指電極能と発便性の一次転写電圧が印刷さ れ、感光体3上に影成されたトナー像が、一次転写部1 2 において中間転写ベルト7上に転写される。このと き、二次転写ローラ13およびクリーニング手段14 [0012] 中間転写线面 9は、PETフィルムの表面 40 は、中間転写ベルト7から解間、返過されている。感光 体3上の残器トナーはその額度クリーニング装置10に よって除去された後、感光体3の表面は除電手段(図示 せず)により除電される。

> 【0017】上記の動作が画像形成信号の第2曲目、第 3 色目、第4 色目に対応して、感光体3 と中間転写ベル ト7の1回転による潜像形成、現像、転写が繰り返さ れ、前記画像形成信号の内容に応じた4色のトナー像が 中間転写ベルトフ上において重ね会わされて転写され る、そして、このフルカラー画像が二次転写部13に達 50 するタイミングで、レジストローラ2.5が駆動し転写材

(4)

5 が転写材鐵送路19を経て二次転写部13に供給され、 このとき、二次転写ローラ13およびクリーニング手段 14が中間転写ベルト7に当接されるとともに二次転写 ローラに二次航海電圧が制御され、中間航客ベルト7上 のフルカラートナー像が転写材上に転写される。中間転 写ベルト7上の残留トナーはクリーニング手段14によ り除去される。転写材上に転写された転写像は定着装置 20により定着され継紙トレイ17に排紙される。

[0018] 図2は、図1の中間転写練歴9の拡大図で あり、30はテンションローラ、31は二次転写バック 10 アップローラ、32はクリーナバックアップローラ、3 3は一次転写サポートローラである。

【0019】中間転写ベルト7は、厚み0、1mmのP ETフィルムの表面にアルミ素者層を設け、さらにその 表層に半導電塗料を0.02の厚みで塗布されている。 また、ベルトの片端には半導電塗料が塗布されていない 領域を設け、アルミ薬養屋の表面にカーボン宮標層を幅 6. 3mmで設けている。このカーボン電極層の表面に は、駆動ローラ11と対向する位置に一次転写電器ロー りする構成となっている。一次転写電飯ローラ8には、 南示しない窓圧電源からのバイアスが印加されており、 このバイアスは一次転写電板ローラ6、中間転写ベルト 7のカーボン電板層を介してアルミ蒸着層に印知され、 **中間転写ベルト?は均一に搭電される様成になってい** 

【0020】一次転写部T1に達した感光体3上のトナ 一像は、感光体3と中間転写ベルト?がニップし且つア ルミ蒸着層に印刷された一次転写バイアスにより中間転 写ベルト7上に一次転写される。これを感光体3上に順 30 次形成されるトナー像に対し行われ、中間転写ベルトフ 上に色合わせされる。このとき、二次転写ローラ13お よびクリーニング手段14は、中間転写ベルト7上のト ケー像を乱さないように範疇状態にされている。中間転 写体ベルト上に最終色 (例えば4色目)のトナー像の一 次転写が開始され、重ね合わされた顕像は中間転写ベル ト7の回転に伴い二次転写部T2へと到達し、とのタイ ミングに合わせて二次版写部T2に転写材が案内される とともに、二次転写ローラ13は中間転写ベルト7に当 接される。二次転写ローラ13には図示しない高圧電源 40 されることになる。 によりその動態に高圧のバイアスが印刷され、その電界 の作用により中間転写ベルト7上のトナー像は転写材に 一括転写される。

[0021] 二次転写ローラ13は、飯当様フレーム1 3 a により支持され、敵当接フレーム13 a は中間転写 体ユニットのフレームに対し、支点軸を中心に回動自在 に支持されている。二次転写贈当様プレーム13aには 前後にカムフォロアが設けられ、このカムフォロアを二 次転写器当榜カム130が案内することで、離当榜フレ ーム13aの回動を規制するようにしている。報当接力 50 した位置X3. 前記クリーナ当接筋(位置X1)が二次

ム131の軸には図示しないモータにクラッチを介して 進結されており、このクラッチをオンオフすることによ り、二次転写銀当接カム13bの回転を規制し二次転写 ローラ13の鉱当接動作を行うようにしている。

【0022】中間転写体7上に二次転写されずに頻響し たトナーは、クリーニング手段14へと達し、これにタ イミングを合わせてクリーナ14りの当極が行われる。 カリーナ14h先線が申請転写体7次接触すると その 鉄関は圧力が弱いため、クリーナ14b先端に付着して いるトナーが中間転写ベルト7上に遺戻りし中間転写べ ルト7上には膨胀の汚れが付着する。その後、クリーナ 14 bに所定の圧力がかかりクリーニング可能な状態と なる。

【0023】クリーニング手段14は、クリーナケース 14aと、クリーテ (クリーニングプレード) 14b と、すくいシート14cと、クリーナ14bを中間転写 ベルト7に解当接させるためのクリーナ整当接カム14 eを構え、離当後カム14eの軸には図示しないモータ にクラッチを介して連絡されており、 このクラッチをオ ラ8を散散し、中間転写ベルト7の回動に伴って連れ回 20 ンオブすることにより、クリーナ報当彼カム14eの回 版を規制しクリーナ14bの報当接動作を行うようにし ている。

> 【0024】図3は、本発明の1実給形態を示し、クリ ーナおよび二次転写ローラの報当様の位置を説明するた めの回であり、中間転写ベルト7上にベルト1周分より やや短いトナー像を転写する場合で、中間転写体N個目 とN+1周目における非国像領域目におけるクリーテト 4 b と二次転写ローラ 1 3 の献当接の位置を示してい

【0025】本実施形態においては、中間転写体7の非 画像領域H内に総ぎ画下を位置させるとともに、クリー ナ140の当接位置X1とクリーナ140の報間位置X 4を共に継ぎ目下の下漆鋼に設定している。<br/>
後って、前 ページ3色団後端が通過した位置又1でクリーナ14b が中間転写ベルト7に当接した後、中間転写体ベルト7 が回転し、クリーナ14bは継ぎ回丁を乗り越え、前べ ージ4色面後端が通過し、且つ継ぎ目Tの下漆側の位置 X4で解闢される。従って、クリーナ14bの継ぎ目下 の乗り越えは1回となり、クリーナ140の無道が低減

【0026】また、本実総形態においては、二次転写口 ーラ 13の離間位置X3をクリーナ14bの当接位置X 1の下液側に設定している。前ページ3色面後端が通過 した位置X1でクリーナ14bを中間転写ベルト?に当 接したとき、中間転写ベルト7上には筋状の汚れが付着 する。また、二次転写ローラ13が中間転写ベルト7に 位置X2で当接し転写材が案内されてくる。この状態に て中間転写体ベルトが回転し前ページ4色面の転写材へ の転写が開始する。その後、前ページ4色面後端が通過 毎写部T2に達する前で二次数写ローラ13は解情す る。従って、との筋状汚れにより二次転写ローラ13が 汚染されることはない。

「0027」さらに、本事総形像においては、クリーナ 1.4 bの当接位置X1が二次転写ローラ13の解開位置 X3より上途側にあり、且つ、継ぎ目Tがクリーナ14 bの当接位置×1と二次転写ローラ13の当接位置×2 との間にくるように設定している。クリーナ14 bは、 前ページ4色面後端が遅過し、且つ継ぎ目下の下流側の 位置×4で離隔される。クリーナ14bが中間転写ベル 19 る。図3の実施形態においては、クリーナ14bの当業 ト7から離れる段間、プレードには圧力が殆どないた め、中間転写ベルト7上には筋状汚れが付着する。

[0028]連続印字中は、この状態のまま次の印字動 作に入り、中間転写ベルトで上に次ページの重ね合わさ れたトナー像の先達が二次転写部T2に達すると 二次 転写ローラ13は当様される。この当該タイミングは、 前述のクリーナ部間前汚れが、二次転写部下2を据えて から当様させるようにする。従って、この汚れにより二 次転写ローラ13が汚染されることはない。

リーナ14 Dの当接が行われる。このとき、先のクリー ナの範間筋汚れがクリーニング部に到達する前に、クリ ーナ14bは中間転写ベルト7に当接するため、クリー ナのែ関筋汚れをクリーニングすることができる、連続 印字中は、これら一連の動作を繰り返し、二次転写ロー ラ13が汚染されることなく印字動作を行うことができ

【0030】また、二次転写ローラ13の当様は、継ぎ 回丁が適り過ぎた後で行われる。継ぎ回下は、図10 に 示すように、段巻があるため、ここにトナー(無色部 分) が確まり易くなっており、この部分を二次転写ロー ラ13が踏むとトナーにより汚染されることになる。本 実総形態においては、二次転写ローラ13を継ぎ目下を 通過した後で当接させるととにより、二次転写ローラ! 3の汚れを防止することができる。

【0031】図4は、図3のタイミングチャートを示す 図である。ことで、基準信号とは、中間転写体7年設け た開口穴7 a (図9) を過過型センサにて検知すること により発生する信号であり、中間転写ベルト7の1回転 につき1回の信号が出力され、以下のタイミングはこの 40 信号に基づいて作成される。1次転写タイミングは、一 次転写器 T1 に製光体 3 上のトナー像がくるタイミング であり、本例では4色を2ページ分転等している。ゲー トローラは、ゲートローラにより転写材がくるタイミン グであり、4色の重ね合わされた画像が二次転写部T2 に到達するタイミングに合わせて二次転写部T2に転写 材が森内される。二次転写ローラ酸当接クラッチは、二 次転写ローラ解当接クラッチがオンオフするタイミング であり、このタイミングから少し遅れて二次転写ローラ

グは、二次転写部下2に中間転写ベルト7上の重ね合わ された画像がくるタイミングである。クリーナ船当後ク ラッチは、クリーナ融曲接クラッチがオンオフするタイ ミングであり、クリーナ報当様は、クリーナ報当権クラ ッチがオンオフもた後、クリーナが中間転写ベルト7に 接触または非接触するタイミングである。

【0032】図5は、本朶明の他の実績形態を示し、図 3と同様の図である。なお、以下の説明において図3と 間一の構成については同一番号を付して説明を省略す 接位置X1、X4を共に継ぎ目Tの下流側に設定してい るが、本実施形態においては、クリーナ14カの当郷接 位置X1、X4を共に継ぎ目Tの上流側に設定する点で 相違している。要するにクリーナ14bの当都接位置X 1. X4を共に継ぎ目下の一方の側の非回像領域日に設 定すればよい。

【0033】図6は、本発明の他の表維形態を示し、中 間転写ベルト?の斜視図である。中間転写ベルトを用い た画像形成装置においては、スループットをおとさな [0029] 再び、残器トナーの光線部に合わせて、ク 20 む. つまり、クリーニングのための空回しを入れずに印 字を行うためには、クリーナの離当接は、中間転写ベル ト上のトナー像を乱さないために非菌像領域で行わなけ ればならない。クリーナが実際に中間転写ベルトに顔当 **楼するタイミングには、製造公差によるバラツキがある** ため、非面像領域は長い方がタイミングの設計はし易 い。しかしながら、非国像領域の長さは、中間転写ベル トの国長と回復長さによって決まるため、非回像領域を 長くするには、中間転写ベルトの成長を長くする必要が あり、そのため結構が大型化するとともにコストアップ 30 を招いてしまう。

> 【0034】そとで、本実総形態においては、中間転写 ベルト7上の面像転写開始位置を変化させるように構成 する、図9に示すように 中間転写ベルト7には 前述 のカーボン賞様の連絡部に関ロ穴7ヵが設けられてお り、ここを透過型センサで読むことにより基準情号を取 り出し、この情景を基理に画像を転写している。今、基 護備号が入力されてからt 1 (sec) 後に面像を転写し 始め、このときの継ぎ目子位置が副隊先続からt2 (se c) 下海側に位置し、クリーナの報当接も華準信号を基 に動作し、当接・瞬間タイミングをそれぞれ基準信号か ち t 3 、 t 4 (sec) 後に動作させると、中間転写ベル ト上の各位置は、図9に示すようになる。すなわち、総 ※日丁を蜂にクリーナの修当様が上下池側に分かれてい

【0035】そとで、図6に示すように、画像転写開始 位置をα (sec) 送らせて t 1 + α (sec) 後とし、クリ ーナの離当接も間様に 13+a、14+a (sec) 後と する。これにより、クリーナの報当接位置は継ぎ目Tの 上流側に入ることになる。すなわち、画像転写開始位置 13が中間転写体7に離当後される。二次転写タイミン 50 も変化させることにより、非画像領域の長さを変えるこ (6)

となく、クリーナの雑当接のタイミングを容易に設定す るととができ、クリーナの報当接のバラフキを吸収する ことができる。なお、クリーナの顔当接位置を共に難ぎ 自丁の下液側にする場合には、画像転写開始位置を写め

ればよい。 [0036] 図7は、本発明の他の実績形態を示し、図 3と同様の図である。本実総形態においては、クリーナ 14 bの当極位置X 1を継ぎ目丁の上流側とし、クリー ナーム b の謝酬付款 X 4 を継ぎ目下の下後側にくるよう に設定している。これによれば、クリーナ14bの当接 10 は継ぎ回てを過ぎた後に行われ、その後、二次転写ロー ラ13が当接され二次転写が行われ、中間転写ベルト7 が1回転頭すると二次転導13は離間される。その後、 能を目下の手前でクリーナ14bが能関する。従って、 クリーナ14bが当接してから離開するまで一度も継ぎ 自丁を乗り越えることがなく、継ぎ目Tを乗り越えるこ とによるクリーナ14bの食繭を無くすことができる。 ただし、本実総形態では、クリーナ14bの報間筋が通 りすぎた器に次ぎのサイクルでクリーナ 1.4 bが当様す るため、クリーナ課間筋が常に残留することになるが、 これは別途、クリーニングサイクルで除去すればよい。 【0037】以上、本発明の高鈎の形態について腕明し たが、本発明はこれに限定されるものではなく種々の変 更が可能である。例えば、上紀宮施形態においては、ト ケー像相待体として中間転写ベルトに適用した例につい て説明しているが、原材ベルト上にトナー像を重ねる方 式にも適用可能である。

[0038] [発明の効果]以上の説明から明らかなように、 誰求項 1 記載の発明によれば、クリーナの継ぎ目の乗り越えば 30 14 D…クリーナ 1回となり、クリーナの負担が低減され、ベルトの耐久 性を向上させることができ、請求項2記載の発明によれ\*

\* は、クリーナの継ぎ目の乗り込えが無くなり、クリーナ の急役がさらに低減され、論求項3記載の発明によれ は、クリーナ当接筋による転写ローラの汚染を防止する ことができ、鶏水項4戸部の発明によれば、クリーナ解 閻影による転写ローラの汚染を防止することができると ともに、継ぎ目に付着するトナーによる転写ローラの汚 鼻を防止するととができ、 譲求項5 記載の発明によれ は、非回像領域の長さを変えることなく、クリーナの離 当後のタイミングを容易に設定することができ、クリー ナの総当接のバランキを吸収することができる。

【図画の簡単な説明】 【関1】 本発明が適用される画像形成結構の例を示す全 体権が関である.

【図2】図1の中間転写練管9の拡大図である。 【図3】 本発明におけるクリーナおよび二次転写ローラ の修当接位置を示す図である。

【図4】図3のタイミングチャートを示す図である。 【図5】本発明の他の実施形態を示し、図3と同様の概 である。

20 【図8】 本発明の他の実施形態を示し、中間転写ベルト 7の斜視図である。 【図7】本発明の他の実施形態を示し、図3と同様の図

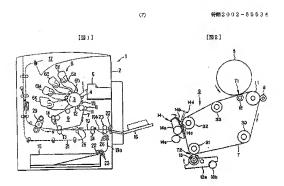
である。 【図8】本発明の興度を説明するための図である。 「図り」 水型頭の製塑を瞬間するための図である。 【図10】本発明の製顔を説明するための図である。

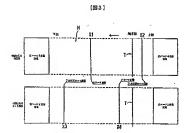
【符号の説明】 7…トナー依担持体ベルト (中間転写ベルト) 13…転写ローラ

H----崇國俄領域 T--微ぎ自

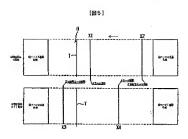
[134]

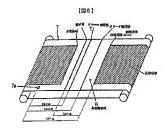


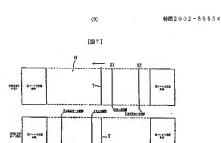


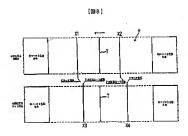












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